



fib Model Code 2020 for concrete structures: Existing structures - Assessment, through-life management & interventions

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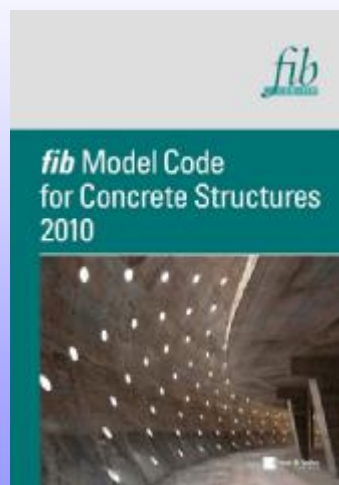


The *fib* Model Code

Fédération internationale du béton

International Federation for Structural Concrete

- § **An advanced guideline for the design of concrete structures**
- § **Summarises considered up-to-date knowledge, not only mature consensus material as legal codes mostly do**
- § **A premier design guideline worldwide**
- § **Is *fib*'s flagship publication**





MC2010 - Achievements include

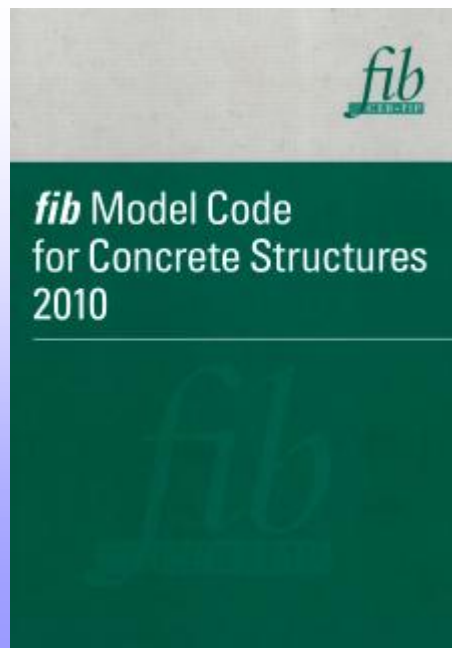
- Introduction of a life cycle approach / sustainability principles
- Conceptual design included to recognise importance of 'creativity'
- Service life design of structures
- Diverse range of loading types (static, fatigue, impact, explosion, seismic, fire, cryogenic)
- Improved safety formats applicable to new and existing structures
- Improved constitutive relations for concrete, inc. durability aspects
- Steel fibres & non-metallic reinforcement as alternatives to RC
- Scientifically based models, with levels of approximation
- Introduction of reliability concepts in numerical analysis
- **Introduction of maintenance strategies for through-life care for new and existing concrete structures**



***fib* Model Code 2010**

New & existing structures

Matters concerned with existing structures mainly addressed in *Chapter 9: Conservation*





***fib* Model Code 2010 - Overview**

Conservation of existing structures

- Response to design provisions for a new structure
- Gives Principles, but not all necessary technical details

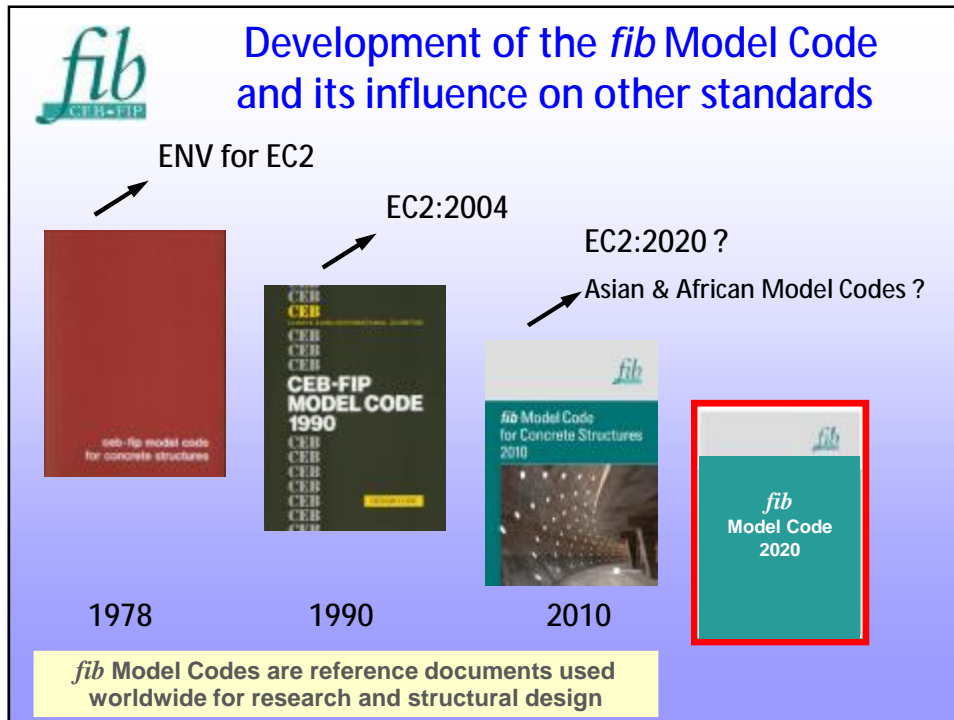
PART	CHAPTER
Part 1	1. Scope
	2. Terminology
	3. Basic principles
Part II: Design Input Data	4. Design principles
	5. Materials
	6. Interface characteristics
Part III: Design	7. Design
Part IV: Construction	8. Construction
Part V: Conservation	9. Conservation
	10. Dismantlement



***fib* Model Code 2010: Chapter 9: Conservation of Concrete Structures**

- 9.1 General
- 9.2 Conservation strategies and tactics
- 9.3 Conservation management
- 9.4 Condition survey
- 9.5 Condition assessment
- 9.6 Condition evaluation and decision-making
- 9.7 Interventions
- 9.8 Recording

Principles defined, but further technical details necessary for assessment and through-life care / interventions for the range of situations encountered with existing structures



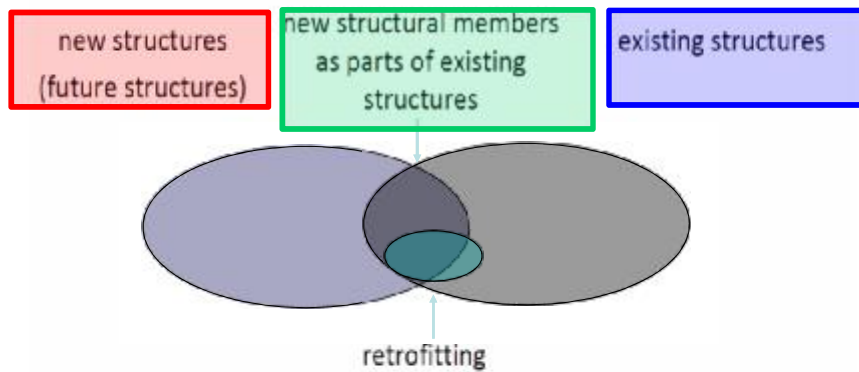
The *fib* Model Code will become

- § An advanced guideline for the **design and assessment** of new & existing concrete structures
- § Summarises up-to-date knowledge, not only mature consensus material as legal codes mostly do
- § The premier **structural design and assessment** guideline worldwide
- § Is *fib*'s flagship publication

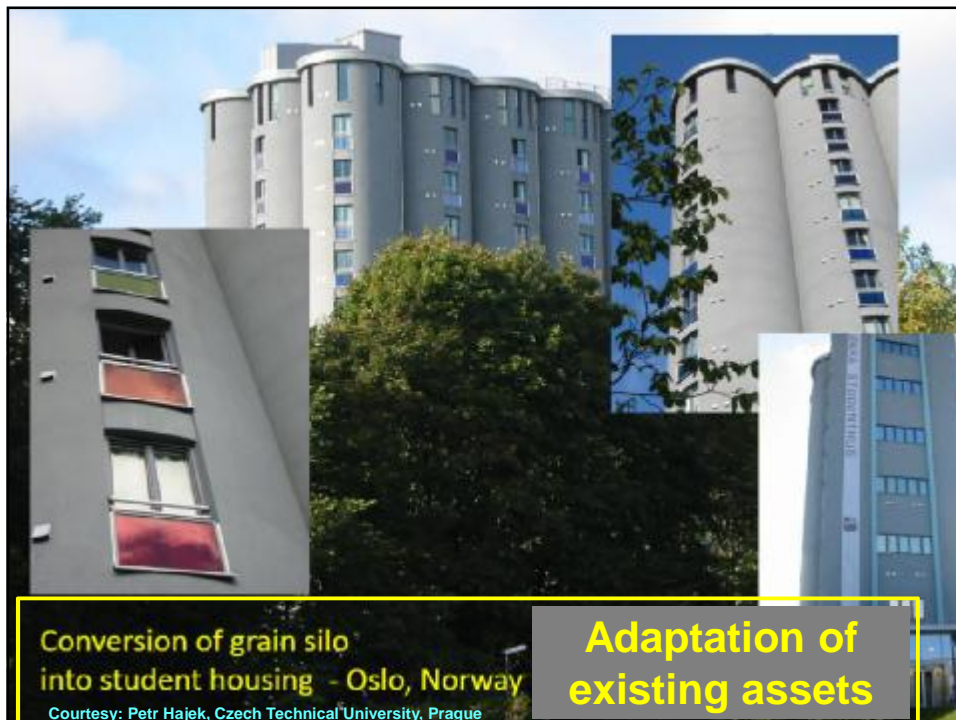
An ambitious aspiration

The right side of the slide features the cover of the "fib Model Code for Concrete Structures 2020". The cover is teal with the *fib* logo at the top and a photograph of a modern building's interior with a grid of lights.

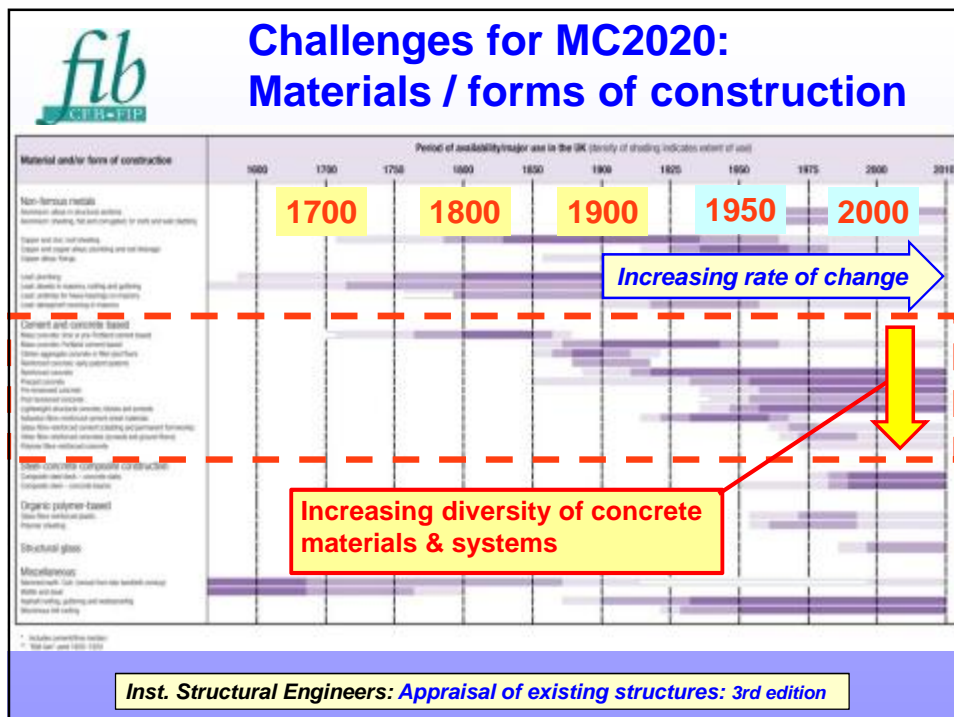
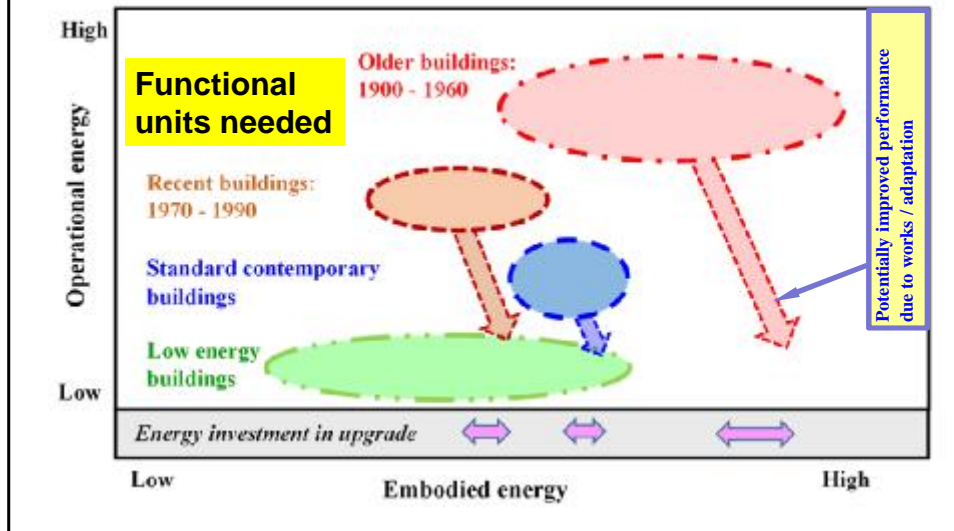
MC2020 - Conceptual Scope: New, existing and altered / adapted structures



New structures and existing structures are not always easy to distinguish (overlap region is very important for engineer's activity)



Strong driver is enhanced energy performance of upgraded and adapted buildings:
Improved durability, functionality, etc



Concrete – An extended family of materials

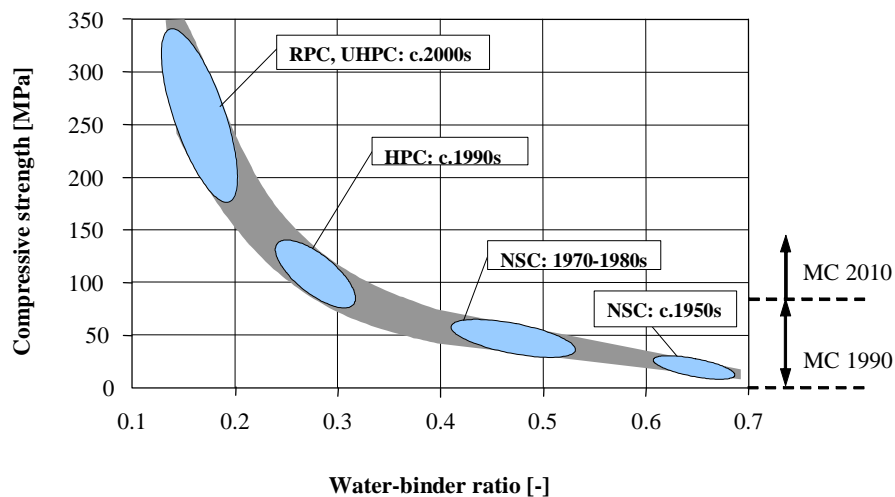
Very different properties, characteristics & performances

- Compressive strength - 2 MPa to over 200 MPa
- High strength concretes
- High performance concretes
- Lightweight concretes
- Gas concretes
- High density concretes
- Flowable and self-compacting concretes
- Coloured concretes
- Concretes made with recycled and / or waste materials
- Fibre reinforced concretes: metallic & non-metallic fibres
- Concretes using corrosion resistant metallic reinforcement
- Concretes using non-metallic reinforcement etc

Concretes used in previous generations of structures

Concretes using new binders

New repair & protection materials



Change in concrete compressive strength since ≈1950

[Expressed in terms of f_{cm} , the mean value of concrete cylinder compressive strength]:
Courtesy: Harald Mueller



UHPFRC structure has significant lower environmental impact in spite of higher material impact

Use of UHPFRC for 1.5m high retaining wall to monsoon drainage channel

Conventional PC design	UHPFRC design
Mass of UHPFRC material used:	27% of PC design
Embodied energy of UHPFRC:	51% of PC design
CO ₂ emissions of UHPFRC:	51% of PC design
100 year global warming potential of UHPFRC:	57% of PC design

Concrete – Known for its longevity

- Pantheon, Rome built circa 126 BC and still remains in service
- Originally a Roman temple
- Now a working church



Most concrete structures perform well and are adequately durable for their service environment and have satisfactorily long service lives

Some in extremely harsh or demanding service environments...



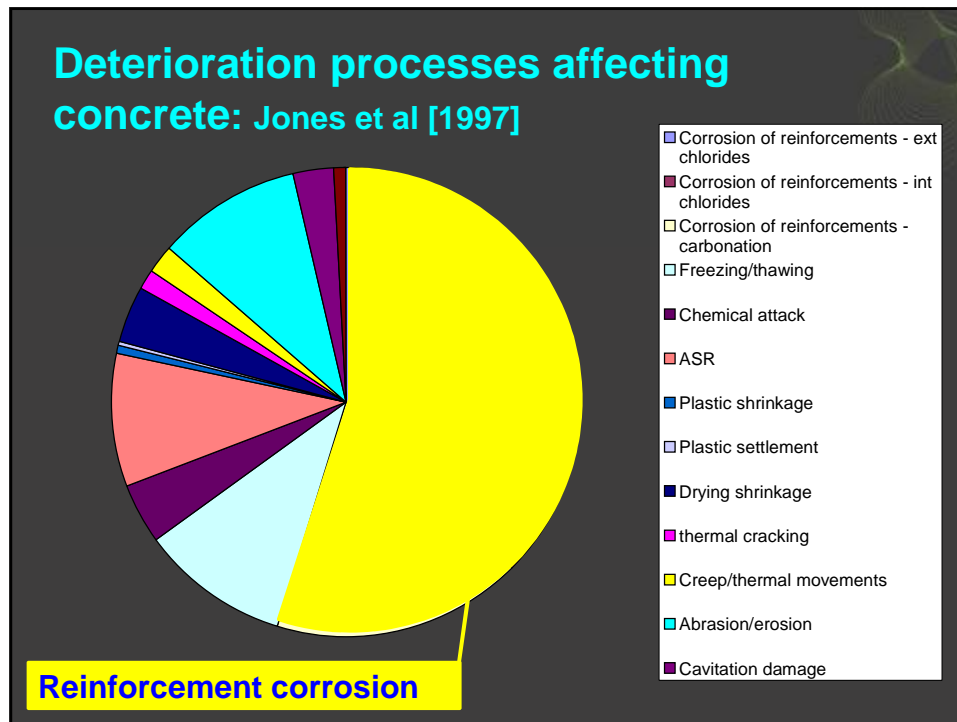


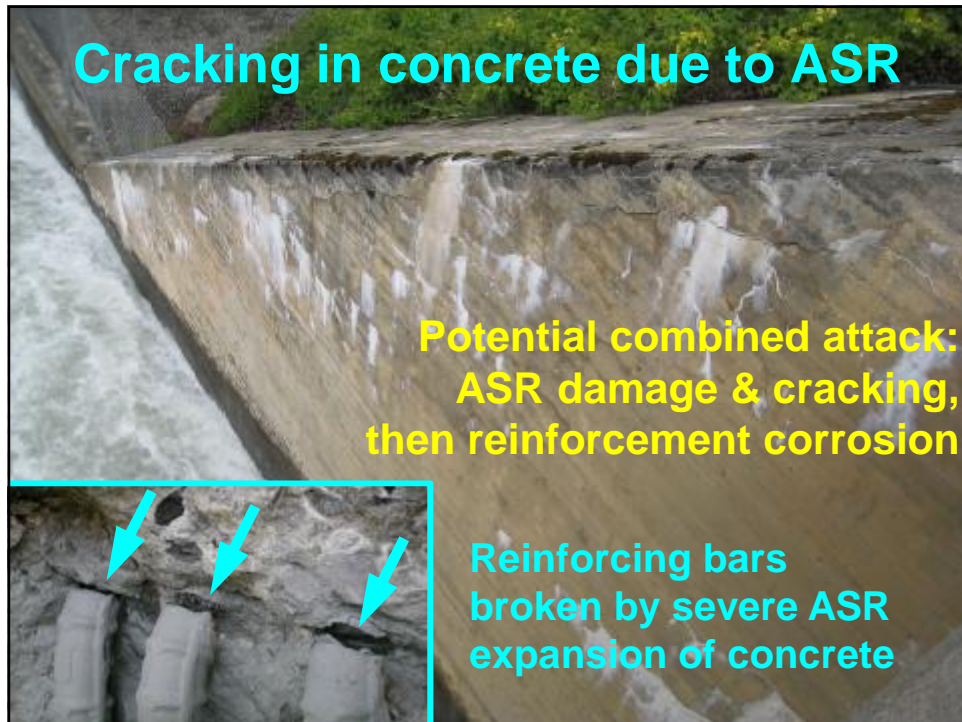
An extended family of concrete structures constructed from a diverse range of concrete materials...

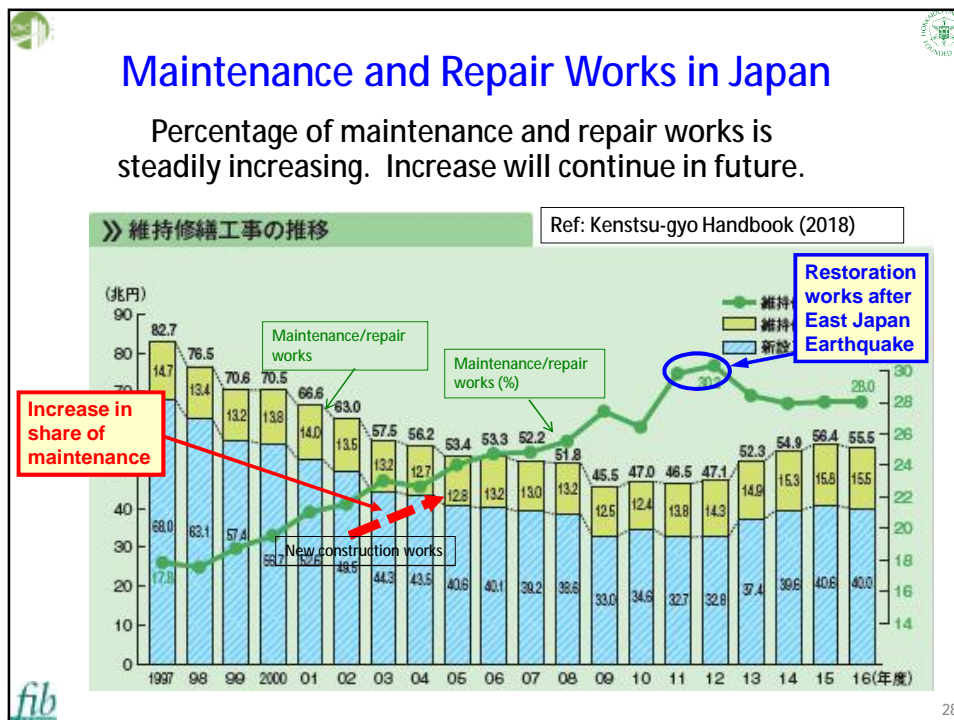
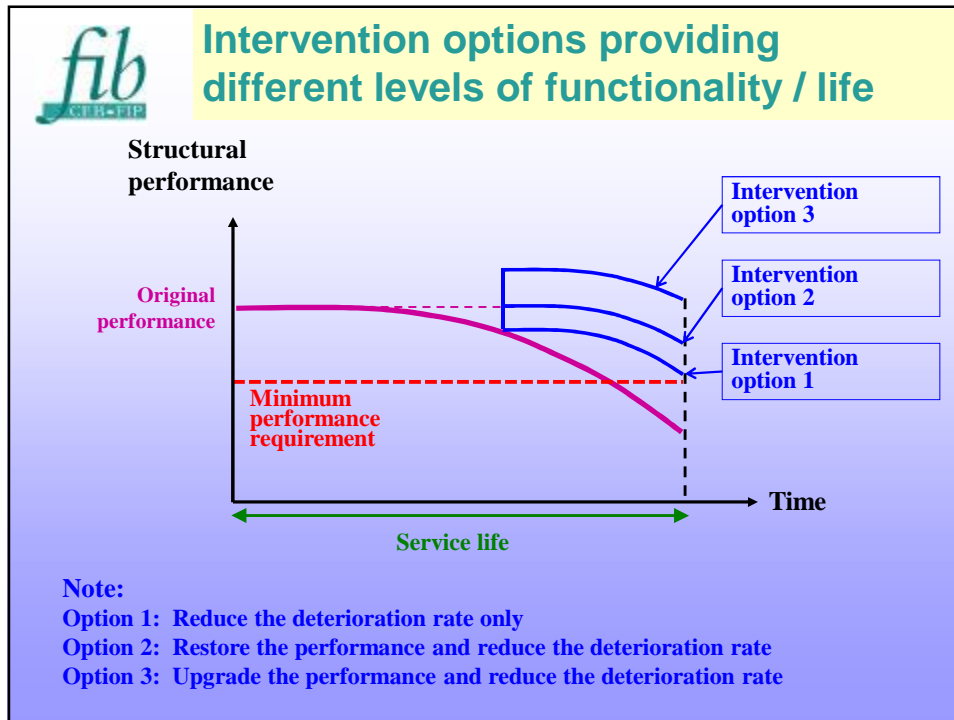
Some structures deteriorate or are damaged in-service and need to be assessed for current safety and future performance / durability

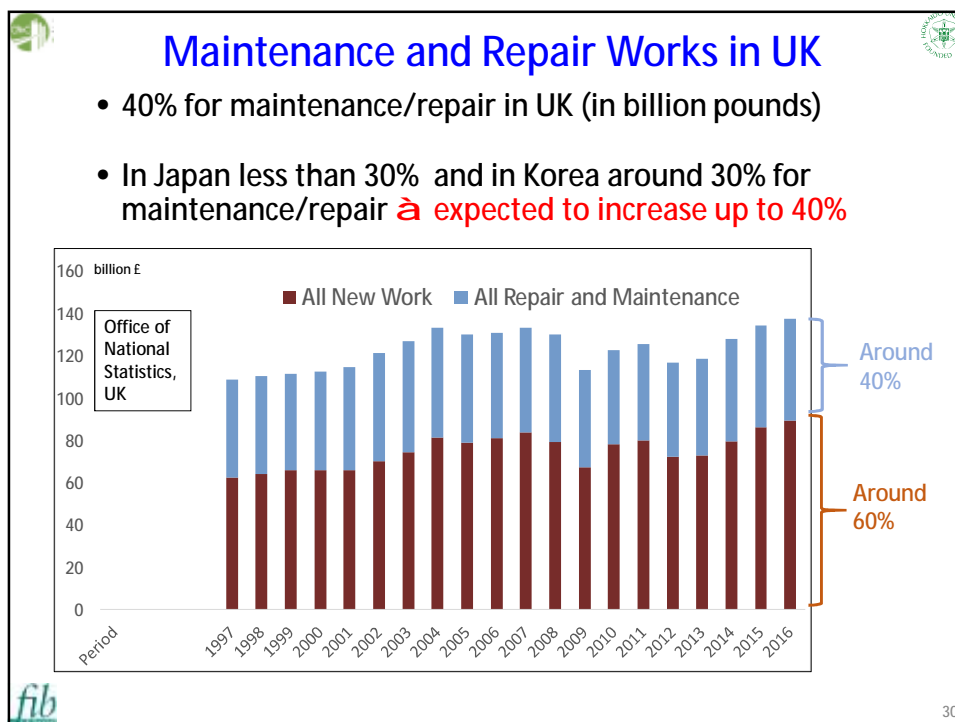
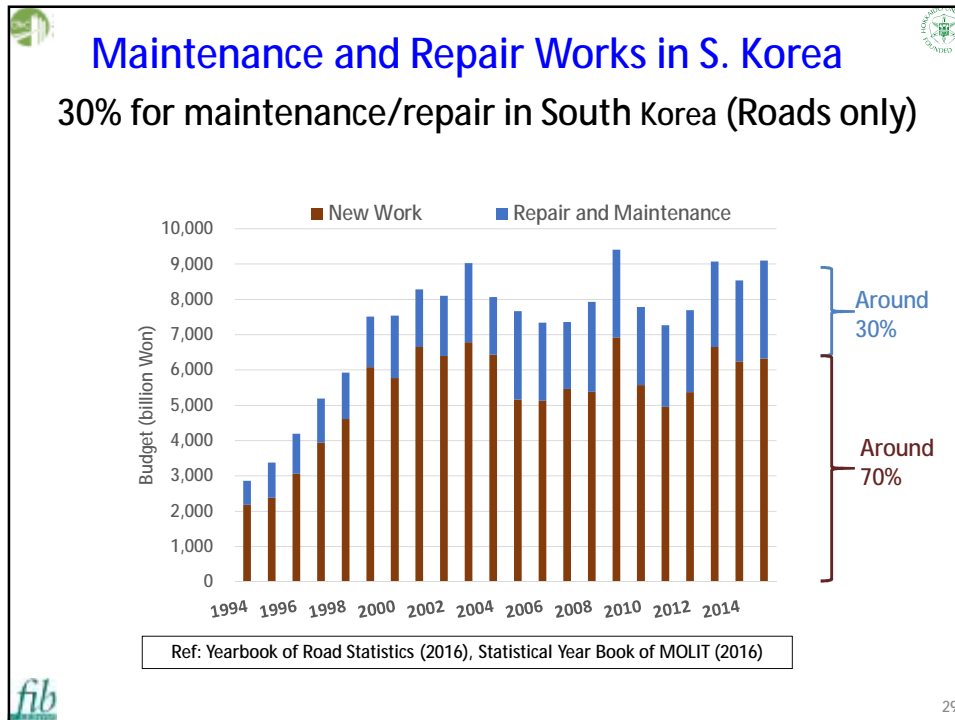
Type of structure	Corrosion of steel		Deterioration of concrete			Physical damage		
	CO ₂ -induced	Chloride induced	Freeze / thaw	External chemicals	Internal reactions	Impact / Abrasion	Fire	Seismic
Above ground buildings ^[3]	C			S	S		S	S
Industrial floors ^[4]				C		C		
Tunnels	C	S	In Artic latitudes	S	S		S	S
Concrete chimneys	C		S	C	S	Accidental actions		S
Sewage plants	C	C		C	S			S
Bridges	S	C			S	S		S
Car parks	S	C	S	S	S	S	S	S
Swimming pools	S	S		S	S			S
Coast marine structures	S	C			S	S		S
Dams (unreinforced)			C		C	Erosion		S
Foundations				C	S			S
Tanks and pipes	S			C	S			S

Key: C = Common S = Sometimes Infrequently











Conservation of concrete structures – Why should we be concerned about this?

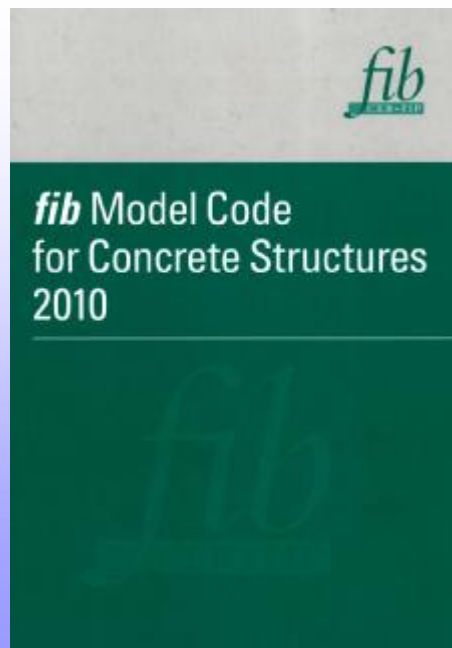
- To ensure satisfactory through-life performance (functionality) of structure:
 - Safety of structure and users
 - Serviceability of structure
 - Maintenance / replacement works envisaged during design
 - Preserve satisfactory aesthetic appearance of structure
- Minimise through-life cost and environmental impacts
- Achieve the intended design service-life of structure
- Facilitate an extension of life / change of use of structure
- Significant sustainability benefits from extension of life



fib MC2020

The starting point is
fib Model Code 2010

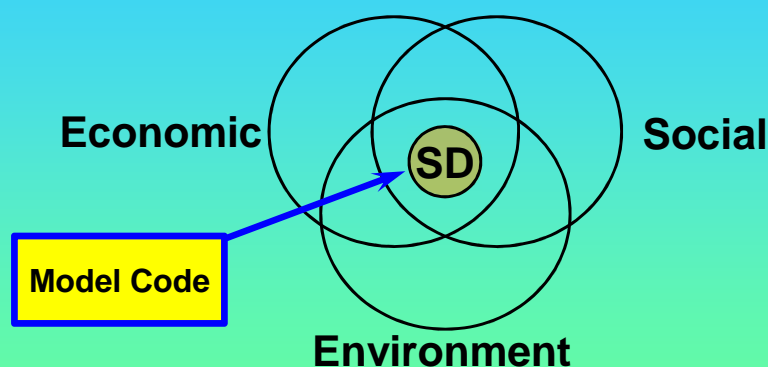
- *fib* Model Code 2010 contained many advances and addressed a range of new technical topics
- The opportunity will be taken to update to reflect recent developments



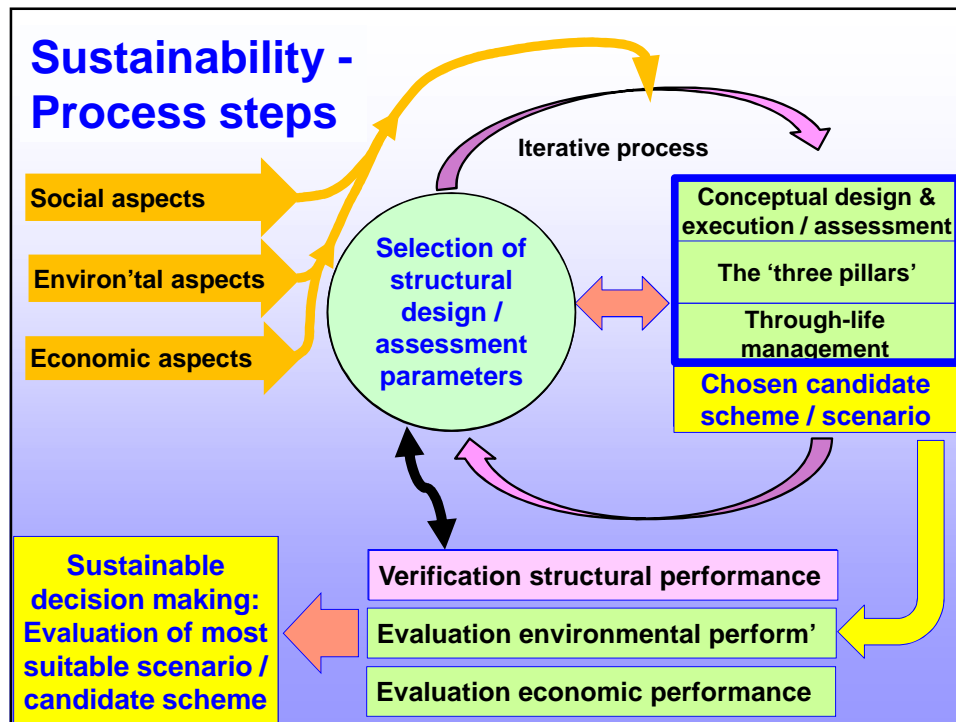
Model Code 2020: General aspirations

- *Single structural code for both new & existing concrete structures*
- *Integrated life cycle perspective*
- *Holistic sustainability framework: Social, environment & economic factors*
 - *Sustainability driven treatment of structural safety, service life, serviceability, durability, robustness, resilience etc*
- *Fundamental principles & safety philosophy based on reliability concepts*
- *Implementation of performance based concept*
- *Consistent approach to robustness and redundancy*
- *Utilises generalised models and level of approximation approach*
- *Removes constraints for novel types of concrete and reinforcing materials*
- *Particular attention to through-life management*
- *Takes advantage of information acquired by testing and monitoring*
- *Deterioration models for both initiation & **propagation** phases*
- ***To have a strong international (world) perspective***

Sustainable decision-making

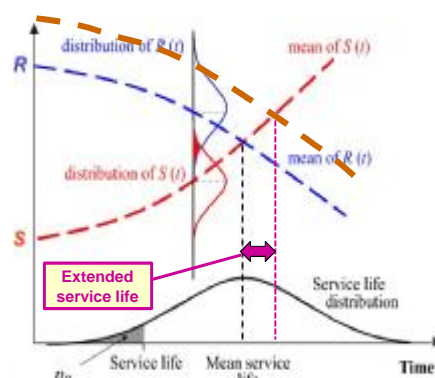


Linkage between MC2020 and
the UN Sustainable Development Goals



Improved material & mechanical models for assessment of 'actual' capacity

- **Performance-based design**
 - Ability of a structure to fulfil the performance requirements for the design service life at required probability level
- **Limit state concepts**
 - Transition between the desired state and the adverse state
- **Incorporation of deterioration effects reducing structural resistance $R(t)$**
- **Increase in load effect $S(t)$ with time**
- **Recognition of resistance effects not accounted for in design (eg compressive membrane action) - Larger structural resistance**

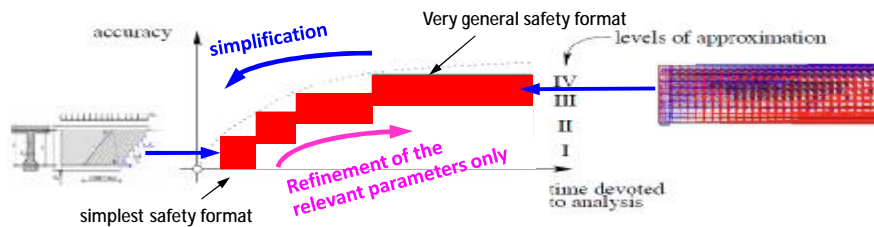


Decrease in structural resistance $R(t)$ with time & increase in the load effect $S(t)$ with time

Benefit of unaccounted behaviours upon structural resistance and on actual service life

Some technical objectives: LoA

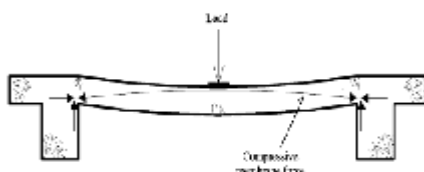
Levels of approximation / sophistication of analytical treatment – say 4



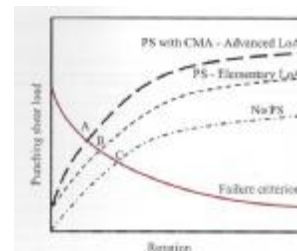
- IV System / global assessment of critical structures / design of special cases
- III In depth elemental evaluation existing structures / design of special cases
- II Typical elemental design / assessment
- I Preliminary design, non governing limit state (design and assessment)

Load-carrying behaviours not normally considered in design

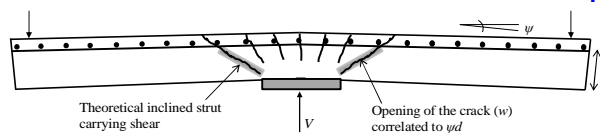
Justifying a higher load capacity in an existing concrete structure - Compressive membrane action (CMA)



CMA in laterally supported bridge deck



Effect of prestressing & CMA on the punching shear capacity & the use of LoA



Role of the rotation angle γ in the determination of the punching shear capacity according to *fib* MC2010

Courtesy Joost Walraven



Revised MC2020 TOC

- PART I SCOPE AND TERMINOLOGY**
- PART II BASIC PRINCIPLES**
- PART III ACTIONS ON STRUCTURES**
- PART IV INPUT DATA FOR MATERIALS**
- PART V INPUT DATA FOR INTERFACES**
- PART VI DESIGN AND ASSESSMENT PROCEDURES**
- PART VII EXECUTION**
- PART VIII THROUGH-LIFE MANAGEMENT**
- PART IX DISMANTLEMENT AND REUSE**



Revised MC2020 TOC - 1

PART I - SCOPE AND TERMINOLOGY

1. Scope
2. Terminology

PART II - BASIC PRINCIPLES

3. Sustainability perspective
4. Through-life management and care
5. Performance-based approach
6. Principles of structural design and assessment
7. Principles of execution
8. Principles of conservation
9. Principles of dismantlement and reuse
10. Principles of quality and information management

PART III - ACTIONS ON STRUCTURES

11. Actions on structures



Revised MC2020 TOC - 2

PART IV - INPUT DATA FOR MATERIALS

- 12. Concretes
- 13. Reinforcing steel
- 14. Prestressing steel & prestressing systems
- 15. Non-metallic reinforcement
- 16. Fibre reinforced concrete & UHPC
- 17. Protective materials & systems

PART V - INPUT DATA FOR INTERFACES

- 18. Bond of embedded steel reinforcement
- 19. Bond of embedded non-metallic reinforcement
- 20. Bond of externally applied reinforcement
- 21. Concrete to concrete
- 22. Concrete to steel
- 23. Anchorages in concrete



Revised MC2020 TOC - 3

PART VI - DESIGN AND ASSESSMENT PROCEDURES

- 24. Conceptual approach to design and assessment
- 25. Approach to assessment
- 26. Structural analysis and dimensioning
- 27. Evaluations of social (structural) performance
- 28. Evaluation of environmental quality
- 29. Evaluation of economic efficiency

PART VII - EXECUTION

- 30. Execution management
- 31. Construction works
- 32. Execution of interventions



Revised MC2020 TOC - 4

PART VIII - THROUGH-LIFE MANAGEMENT

33. Conservation

PART IX - DISMANTLEMENT AND REUSE

34. Dismantlement and reuse



fib Model Code 2010



MC2010
5Nr Parts
10Nr Chapters



fib Model Code 2020



MC2020
9Nr Parts
34Nr Chapters

Greatly
extended
technical
scope and
coverage



Need improved material & mechanical models for assessing existing structures

Structural models need to apply not only to the design of new structures, but also to the determination of the capacity / reliability, serviceability, remaining service life etc:

- Load carrying behaviours not accounted for in design
 - Compressive membrane action
- Structures with inappropriate details:
 - Shear reinforcement is less than the prescribed minimum %
 - Smooth reinforcing bars (without surface ribs)
 - Non-compliant anchorage details / lap lengths, etc
- Structures experiencing deterioration:
 - Reinforcement corrosion
 - Degradation of the concrete (ASR, Sulfate attack, freeze-thaw ..) etc



Modelling deterioration processes and propagation stages - 1

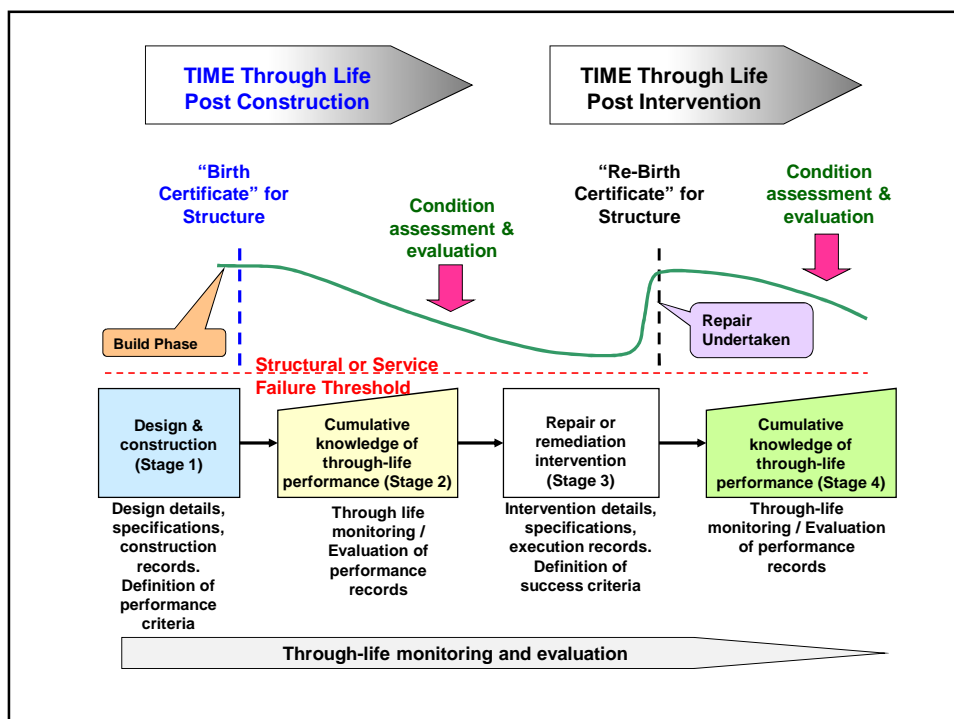
Initiation and propagation models for concrete:

- Physical deterioration and damage processes
 - Frost / Freeze-thaw-salt induced deterioration of concrete
 - Abrasion and erosion
 - Physical salt crystallisation and scaling
 - Water penetration and water vapour transport
- Chemical deterioration processes
 - Alkali-silica reaction
 - Acid attack
 - Sulfate attack (various forms including the thaumasite form of attack)
 - Delayed ettringite formation (DEF)
- Biological deterioration processes



Modelling deterioration processes and propagation stages - 2

- Initiation & propagation models for reinforcement corrosion :
 - Corrosion of reinforcement and prestressing components:
 - Carbonation induced and chloride induced corrosion
 - Possibly other corrosion processes
 - The influence of cracking upon deterioration in different service environments
 - Additional exposure environments - Hollow leg conditions (saline water on one face of element and air on the other)
 - Corrosion of steel fibre reinforced concrete
- The implications of cracking upon durability (other deterioration mechanisms)
- Durability assessment / residual service life after interventions





Structural condition assessment

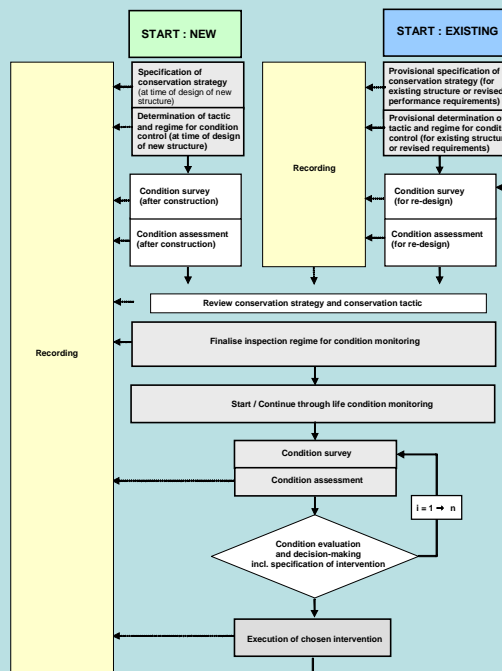
Requires evaluation of safety and serviceability.

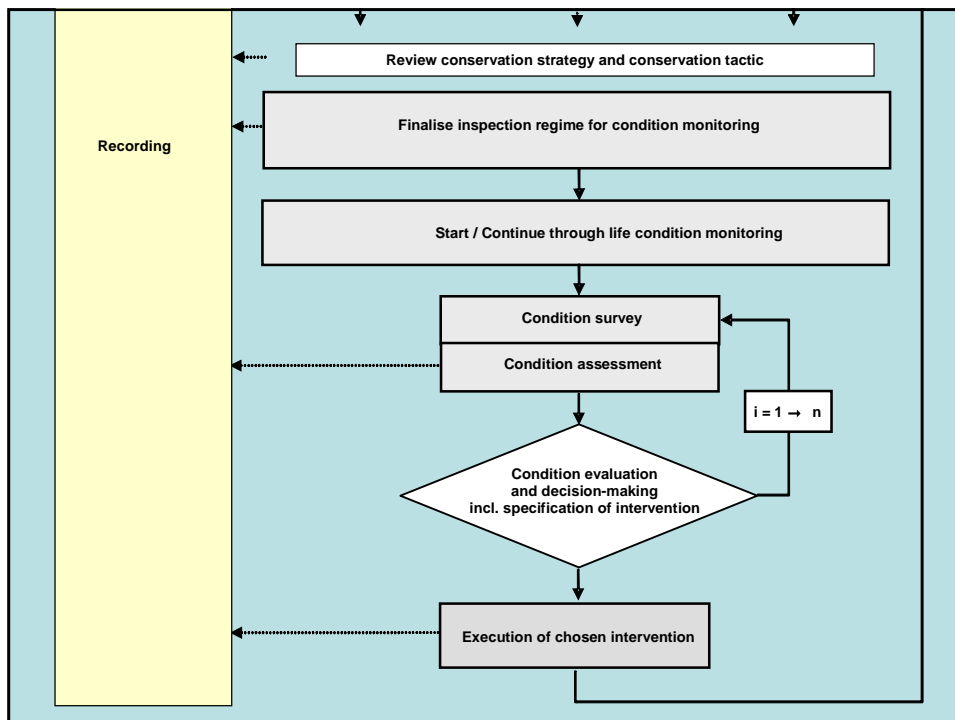
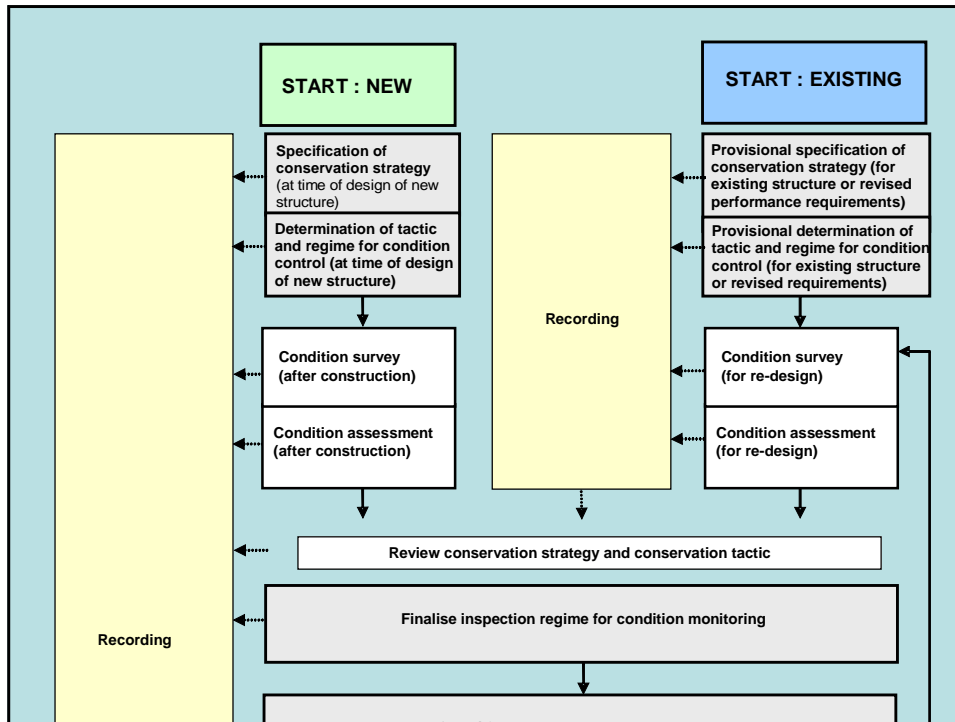
Consideration of issues such as:

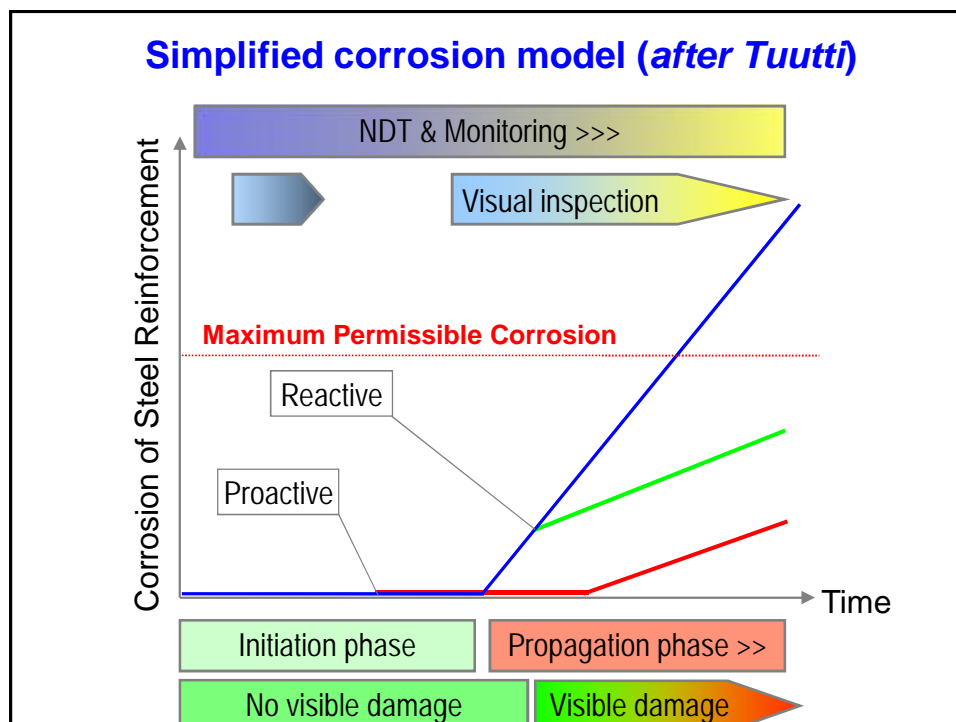
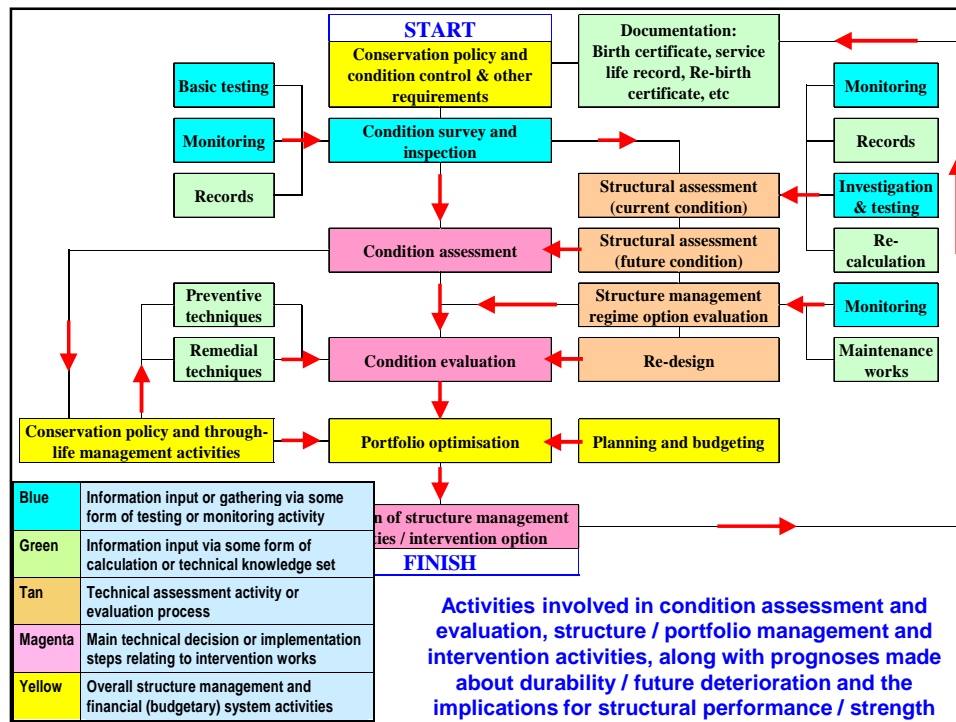
- Structural sensitivity;
- The type of structure, and its function;
- The potential consequences of failure;
- Actual level of variable (imposed) loading - as distinct to that assumed in design, and;
- The 'real' effects of deterioration in respect of each individual action / loading effect.

MC2010 conservation process for a concrete structure - simplified overview

**This may need
to be adapted /
evolved to suit
other situations**

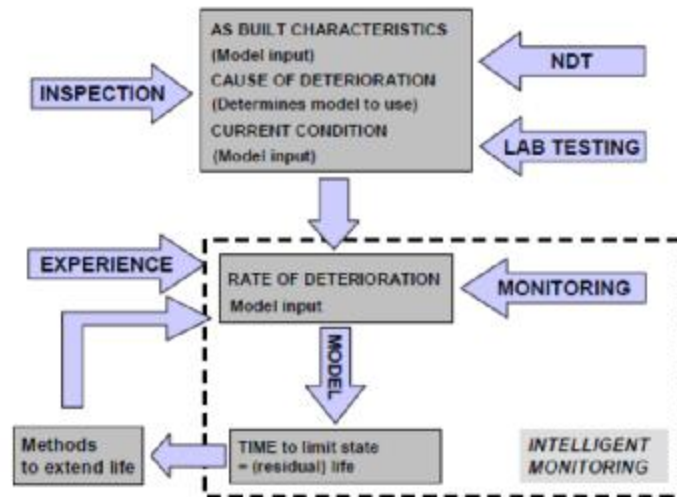




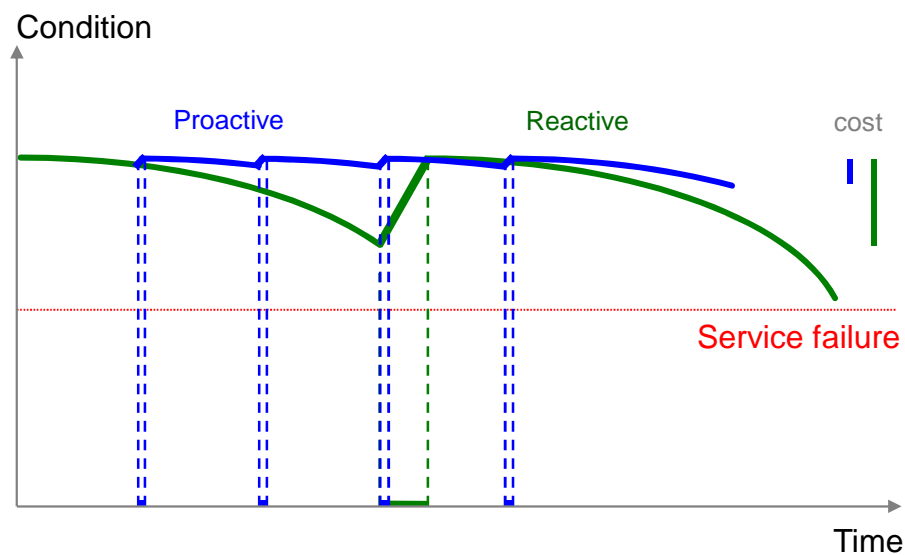


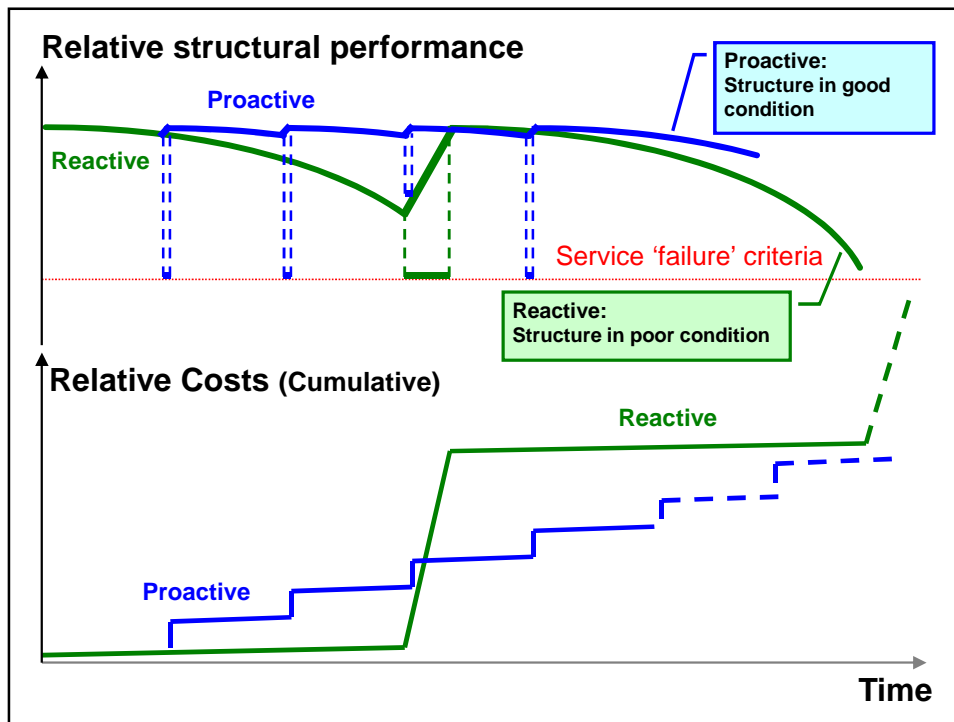
Life cycle management

Role of monitoring and the value of information in the management of concrete structures & decision making



Proactive & reactive approaches to through-life care of structures





Conservation strategies in MC2020

- **Strategy A:** Structures which are to be managed by planned condition control activities.
 - Structures where deterioration would be technically unacceptable or must not be seen.
 - Monumental, important or sensitive buildings & structures.
- **Strategy B:** Structures or parts thereof which are managed by reactive activities.
 - Structures where remedial measures can be taken after deterioration becomes visible.
 - Buildings and other common structures.
- **Strategy C:** Structures or parts thereof for which condition control is not practical.
 - Structures where it would be difficult economically and / or technically for preventative or remedial measures to be taken, such as foundations.

Remedy	Examples of Repair Strategies & Methods
Protection against ingress	<p style="writing-mode: vertical-rl; transform: rotate(180deg);">For details refer to Table 1 in paper</p>
Moisture control	
Concrete restoration	
Increased physical resistance	
Increased resistance to chemical attack	
Preserve or restore passivity	
Increase resistivity	
Cathodic control	
Cathodic protection / prevention	
Control of anodic areas	
Structural strengthening	
Adding new systems / devices for controlling structural response	

Structural Interventions

Overlaying
(spraying cement-based material)

External bonding
(CFRP sheet)

Jacketing (reinforced concrete)









Bracing
(steel frame & pipes)

External cable
(FRP cable)


Non-structural Interventions

**Crack injection
(injecting resin)**




(Photo: SHO-BOND Corporation)

**Prevention of concrete peel off
(external bonding of FRP sheet)**



**Surface protection
(coating resin)**

(Photo: Fuji PS Corporation)

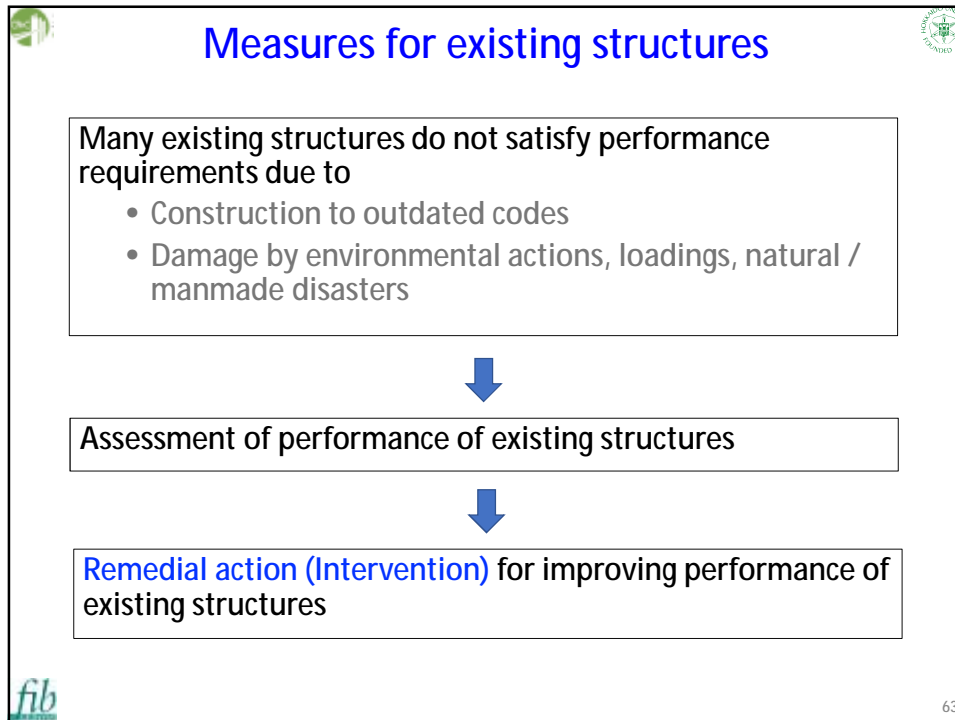



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Example of interventions for reinforcement corrosion – Table 2 in paper

Deterioration / distress phenomena	Repair policy	Repair method examples
Stage 1: No change in appearance: Chloride ion concentration at depth of reinforcing bar below corrosion threshold		
Stage 2: No change in appearance: Chloride ion concentration at depth of reinforcing bar above corrosion threshold		
Stage 3: Concrete exhibiting cracking, spalling and rust staining		
Stage 4: Rebar corrosion having caused a reduction in load capacity (strength) of affected members		
See Paper for details	See Paper for details	See Paper for details

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MC2020 content on interventions

Related revisions of MC2010

- Greatly extended section on interventions
- Treatment of interventions harmonised with ISO 16311
- Addition of materials for interventions and protection systems (Part 4: Materials)
- Addition of bond of intervention materials to substrate concretes (Part 5: Interface characteristics)
- Addition of design of interventions, such as overlaying (Part 6: Design and assessment procedures)
- Addition of assessment of condition (damage / degradation) in existing structures, and effect after intervention undertaken (Part 6: Design and assessment procedures)
- Addition of execution of interventions (Part 7. Execution)
- Addition of conservation after intervention (Part 8: Through-life management / Conservation)



Compendium for Interventions on Concrete Structures: *TG 8.1 & TG 3.4*

1. Protection Methods

- 1.1. Surface protection methods
- 1.2. Electrochemical methods

2. Repair Methods

- 2.1. Material reinstatement
- 2.2. Concrete crack repair

3. Strengthening Methods

- 3.1. Strengthening existing members
- 3.2. Adding new structural members
- 3.3. Adding new systems/devices



Compendium for Interventions on Concrete Structures: *TG 8.1 & TG 3.4*

1. Protection Methods

1.1. Surface protection methods

- 1.1.1. *Impregnation of concrete surface*
- 1.1.2. *Hydrophobic impregnation of concrete surfaces*
- 1.1.3 *Coating of concrete surfaces*
- 1.1.4. *Over-cladding of concrete members*
- 1.1.5. *Application of membranes*
- 1.1.6. *Corrosion inhibitors for steel rebars*

1.2. Electrochemical methods

- 1.2.1. *Corrosion control*
- 1.2.2. *Cathodic prevention*
- 1.2.3. *Cathodic protection*
- 1.2.4. *Realkalisation*
- 1.2.5. *Chloride extraction / Desalination*
- 1.2.6. *Dehumidification*
- 1.2.7 *Impressed current cathodic protection – structural strengthening*



Compendium for Interventions on Concrete Structures: TG 8.1 & TG 3.4

2. Repair Methods

2.1. Material reinstatement

- 2.1.1. Patch-repair (*hand-applied mortar*)
- 2.1.2. Concrete replacement (*cast-in-place*)
- 2.1.3. Concrete replacement (*shotcrete*)
- 2.1.4. Concrete autogenous healing
- 2.1.5. Rebar replacement
- 2.1.6. Repair of prestress tendons through reinjection of grout

2.2. Concrete crack repair

- 2.2.1. Injection for sealing concrete cracks
- 2.2.2. Concrete crack arrest
- 2.2.3. Surface bandaging of cracks
- 2.2.4. Turning cracks into joints



Compendium for Interventions on Concrete Structures: TG 8.1 & TG 3.4

3. Strengthening Methods - 1

3.1. Strengthening existing members

- 3.1.1. RC jacketing
- 3.1.2. FRP jacketing
- 3.1.3. Steel jacketing
- 3.1.4. Addition of reinforcement
- 3.1.5. Concrete overlay
- 3.1.6. Textile-reinforced concrete (TRC) jacketing)
- 3.1.7. Externally applied steel plates
- 3.1.8. Externally applied or near surface mounted FRP
- 3.1.9. Strengthening foundations with steel micro-piles



Compendium for Interventions on Concrete Structures: *TG 8.1 & TG 3.4*

3. Strengthening Methods – *Continued* - 2

3.1. Strengthening existing members

.....

3.2. Adding new structural members

3.2.1. *Steel bracing*

3.2.2. *Concrete shear walls*

3.3. Adding new systems/devices

3.3.1. *External post-tensioning*

3.3.2. *Base-isolation devices*

3.3.3. *Energy-absorption devices*



Compendium for Interventions on Concrete Structures: Description of Methods for making Interventions on Concrete Structures - 1

Main section headings of Template

1. Foreword
2. Basics
3. Stakeholders' Roles and Qualifications
4. Design
5. Execution
6. Quality Control
7. Monitoring and Maintenance

Plus case history examples



Description of Methods for making Interventions on Concrete Structures - 2

- 1. Foreword**
- 2. Basics**
 - 2.1. When to adopt this method
 - 2.2. Materials and systems
 - 2.3. Techniques
 - 2.4. Equipment
- 3. Stakeholders' Roles and Qualifications**
 - 3.1. Owner
 - 3.2. Designer
 - 3.3. Contractor
 - 3.4. User



Description of Methods for making Interventions on Concrete Structures - 3

- 4. Design**
 - 4.1. Assessment of existing conditions
 - 4.2. Service life
 - 4.3. Reliability requirements
 - 4.4. Codes and standards and other relevant references
 - 4.5. Design assumptions
 - 4.6. Design procedure
 - 4.7. Supporting documents
- 5. Execution**
 - 5.1. Preparatory works
 - 5.2. Systems trials
 - 5.3. Execution procedure
 - 5.4. Finishing



Description of Methods for making Interventions on Concrete Structures - 4

6. Quality Control

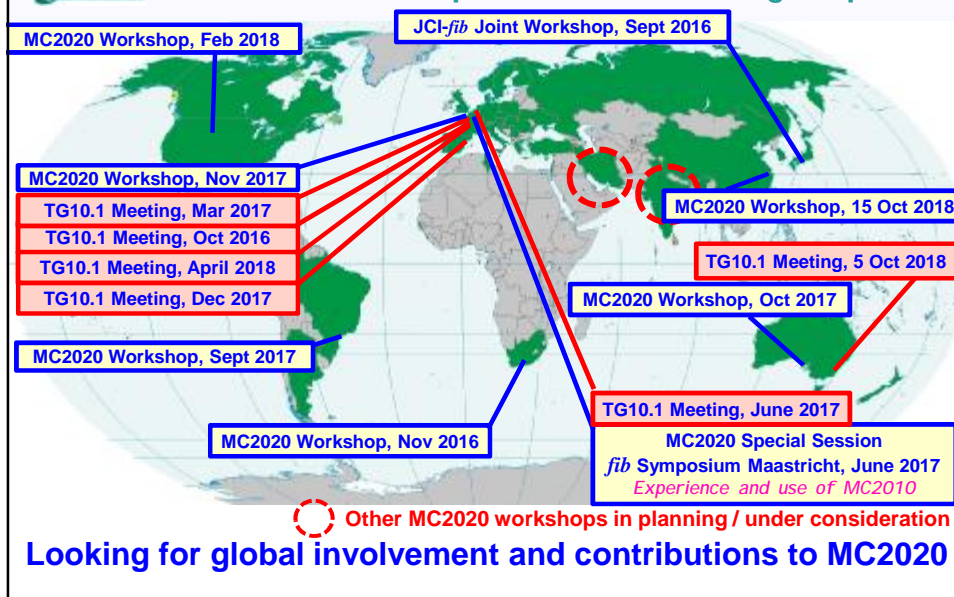
- 6.1. Quality control of materials
- 6.2. Quality control before intervention
- 6.3. Quality control during intervention
- 6.4. Quality control after intervention

7. Monitoring and Maintenance

- 7.1. Monitoring
- 7.2. Maintenance
- 7.3. Post-intervention documentation



fédération internationale du béton - International spread of national groups



fib CEB-FIP **fédération internationale du béton - International spread of national groups**

TG10.1 Meeting, May 2019
 TG10.1 Meeting, 7 & 8 Dec 2018
 TG10.1 Meeting, April 2019
 TG10.1 Meeting, Oct 2019, Dec 2019, Feb 2020

fib Symposium, May 2019
 fib Symposium, April 2020

Looking for global involvement and contributions to MC2020

fib CEB-FIP **Evolution of *fib* Model Codes for structural concrete**

Model Code 1970
 Model Code 1978
 Model Code 1990
 Model Code 2010
fib Model Code 2020

CEB-FIP Model Code 78
 CEB-FIP Model Code 90
 fib Model Code 2010
 Revised EN 1992-1-1

1970 1980 1990 2000 2010 2020

MC2020 will, for the first time, include comprehensive provisions for existing structures



Developing *fib* MC2020

T10.1 Model Code 2020 : Co-ordinating & drafting body for MC2020 activated Oct 2016 (Lausanne)

Chair:	Stuart Matthews	(BRE, UK)
Co-Chairs:	Giuseppe Mancini Joost Walraven	(Politecnico di Torino, Italy) (Delft University of Technology, Netherlands)
Deputy-Chair:	Agnieszka Bigaj-van Vliet	(TNO, Netherlands)
Technical Secretary:	Gerrie Dieteren	(TNO, Netherlands)
Chairs of all <i>fib</i> Commissions Convenors of the MC2020 Action Groups (12Nr)		
Regional contacts : Africa, Asia, Europe, North America & South America		
Contacts for international organizations incl. bodies such as CEN, ISO, JCI, ACI, PCI, JCSS & RILEM		
Other invited <i>fib</i> members incl. representatives of MC2020 Action Groups		



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fib Model Code 2020 - for new and existing concrete structures

Dr Stuart Matthews

Chair *fib* Commission 3: *Existing concrete structures*

Convenor *fib* Task Group 10.1: *Model Code 2020*

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Prof Tamon Ueda

Convenor *fib* Task Group 3.4: *Selection and implementation of interventions*

Convenor *fib* MC2020 Action Group 11: *Fatigue*

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